

5/26 SPUT

| | | |
|--------------------------------------|---------------------|-------|
| DART AEROSPACE LTD | Work Order: | 23528 |
| Description: Outer Fwd Saddle | Part Number: | D5951 |
| Drawing: D5951 Rev. A | Qty: | X 2 |

03.05.16

| Step | Location | Procedure | By | Date | Qty |
|------|------------|--|-----|----------|-----|
| 1 | EXPEDITING | Issue Work Order <i>Dwg not required</i> | HA | 05.06.08 | 4 |
| 2 | STORES | Issue material from stock: D6101-013 (7075-T7351) Cut Size 2.50" x 10.10" X 8.25" (Grain along 10.10") Batch: 623248 | EC | 05.06.15 | 2 |
| 3 | HAAS | Setup W/O No. _____ Setup Inspection last completed _____ by _____ | NA | | 1 |
| 4 | HAAS | Machine as per folio D5951 Ensure Batch Number is entered | JL | 05/06/15 | 2 |
| 5 | HAAS | Deburr and Tumble | J.L | 05/06/15 | 2 |
| 6 | QC | Inspect Level 1 Fill Out Inspection Sheet | J.L | 05/06/15 | 2 |
| 7 | QC | Inspect Level 8 Audit Inspection Sheet | EC | 05.06.15 | 2 |
| 8 | METAL | Acid etch and alodine as per QSI 005 4.1 | MM | 05.06.16 | 2 |
| 9 | FINISHING | Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3 | MM | 05.06.16 | 2 |
| 10 | QC | Inspect Level 3 | CL | 05/06/17 | 2 |
| 11 | STORES | Pack in foam, identify and stock | CL | 05/06/17 | 2 |
| 12 | EXPEDITING | Close Work Order Cost / Part : 91.28/91.28 | HA | 05.06.28 | 2 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-------------------------------------|------------|----------|
| A | 97.03.05 | | | |
| B | 99.04.19 | Re-format | DM | |
| C | 00.06.22 | Removed P/O for powder coat | EC | |
| D | 02.02.06 | Added D part # and inspect level 21 | NG | |

RELEASED

02/02/06

| | |
|--------------------------------------|---------------------------|
| DART AEROSPACE LTD | Work Order: 23528 |
| Description: Outer Fwd Saddle | Part Number: D5951 |
| Inspection Dwg: D5951 Rev. A | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D5951 Rev. A and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|---|---|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | | |
| A | 0.438 | 0.443 | DT8682 | ✓ | ✓ | | | | |
| B | 1.745 | 1.755 | | 1.749 | 1.749 | | | | |
| C | 5.245 | 5.255 | | 5.249 | 5.250 | | | | |
| D | 6.995 | 7.005 | | 6.999 | 7.000 | | | | |
| E | 5.745 | 5.755 | | 5.750 | 5.749 | | | | |
| F | 4.745 | 4.755 | | 4.750 | 4.750 | | | | |
| G | 0.313 | 0.318 | DT8686 | ✓ | ✓ | | | | |
| H | 1.522 | 1.532 | | 1.527 | 1.527 | | | | |
| I | 3.048 | 3.058 | | 3.053 | 3.053 | | | | |
| J | 4.575 | 4.585 | | 4.580 | 4.579 | | | | |
| K | 0.313 | 0.318 | DT8686 | ✓ | ✓ | | | | |
| L | 0.240 | 0.260 | | -248 | -252 | | | | |
| M | 0.490 | 0.510 | | -499 | -501 | | | | |
| N | 0.240 | 0.260 | | -248 | -252 | | | | |
| O | 7.990 | 8.010 | | 8.002 | 8.002 | | | | |
| P | 0.240 | 0.260 | | -249 | -253 | | | | |
| Q | 0.307 | 0.312 | | -312 | -312 | | | | |
| R | 0.760 | 0.765 | | -761 | -761 | | | | |
| S | 0.490 | 0.510 | | -501 | -500 | | | | |
| T | 1.375 | 1.395 | | 1.377 | 1.375 | | | | |
| U | 2.000 | 2.020 | | | | | | | |
| V | | | | | | | | | |
| W | | | | | | | | | |
| X | | | | | | | | | |
| Y | | | | | | | | | |
| Z | | | | | | | | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| |
|-------------------|
| Measured by: J.L. |
| Date: 05/06/15 |

| |
|-------------------------|
| Audited by: [Signature] |
| Date: 05.06.15 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|-------------------|-------------|
| A | 99.04.19 | New Issue | RF | |
| B | 02.12.13 | Reformat; Added Dim. T-U & DT8682, DT8686 | KJ/RF [Signature] | [Signature] |

RELEASED
03.06.18 [Signature]

